

THE ASSEMBLE SET INCLUDES:

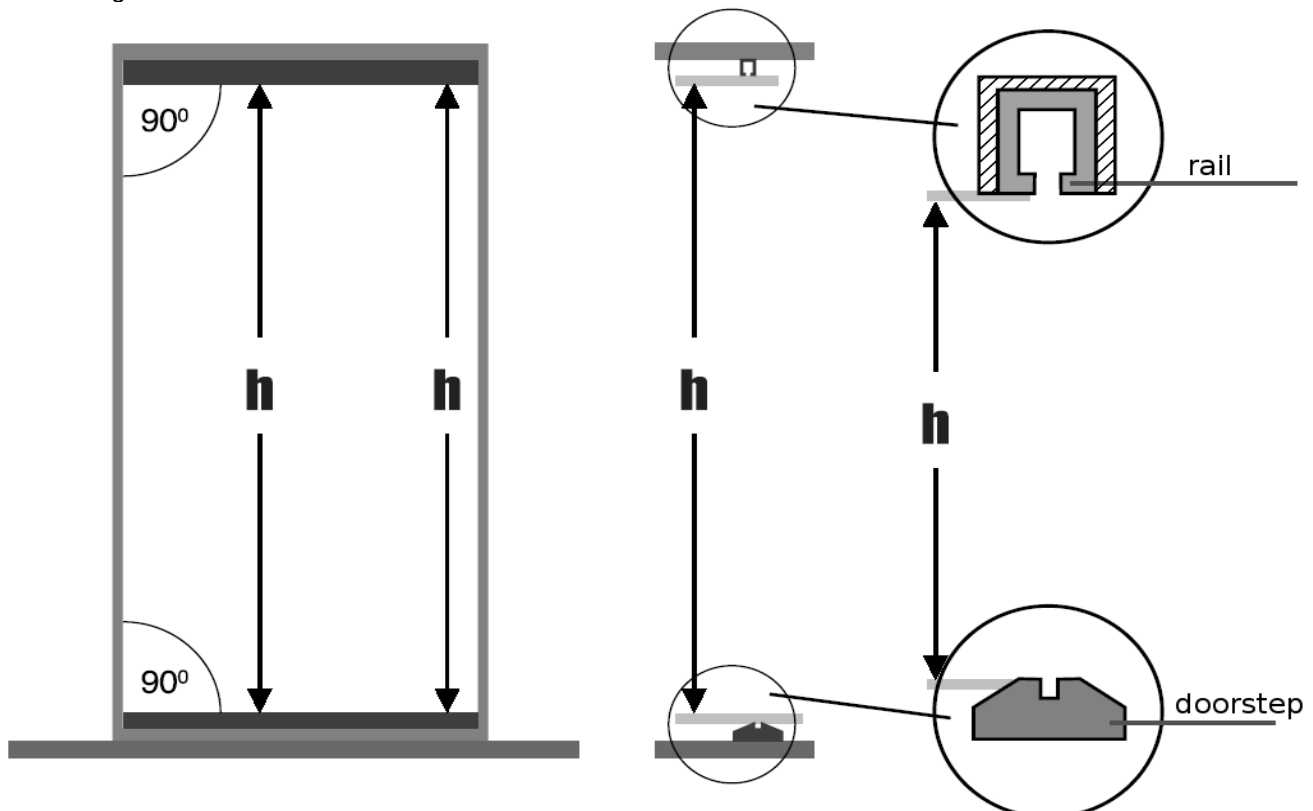
1.	DOOR WING	1 pcs.
2.	TOP RAIL (plastic)	1 pcs.
3.	BAR COVERING THE CHANNEL RAIL (wood)	1 pcs.
4.	DOORSTEP	1 pcs.
5.	SIDE CHANNEL	1 pcs.
6.	HANDLINGS	2 pcs.
7.	LOWER SLIDING PAD (plastic)	1 pcs.
8.	SCREW FOR PAD	1 pcs.
9.	LOWER RAIL PINS	6 pcs.
10.	LOWER FITTING (metal)	*)
11.	FITTING PINS	**)

*) one less then fitted by manufacturer of higher fittings

***) two per each fitting

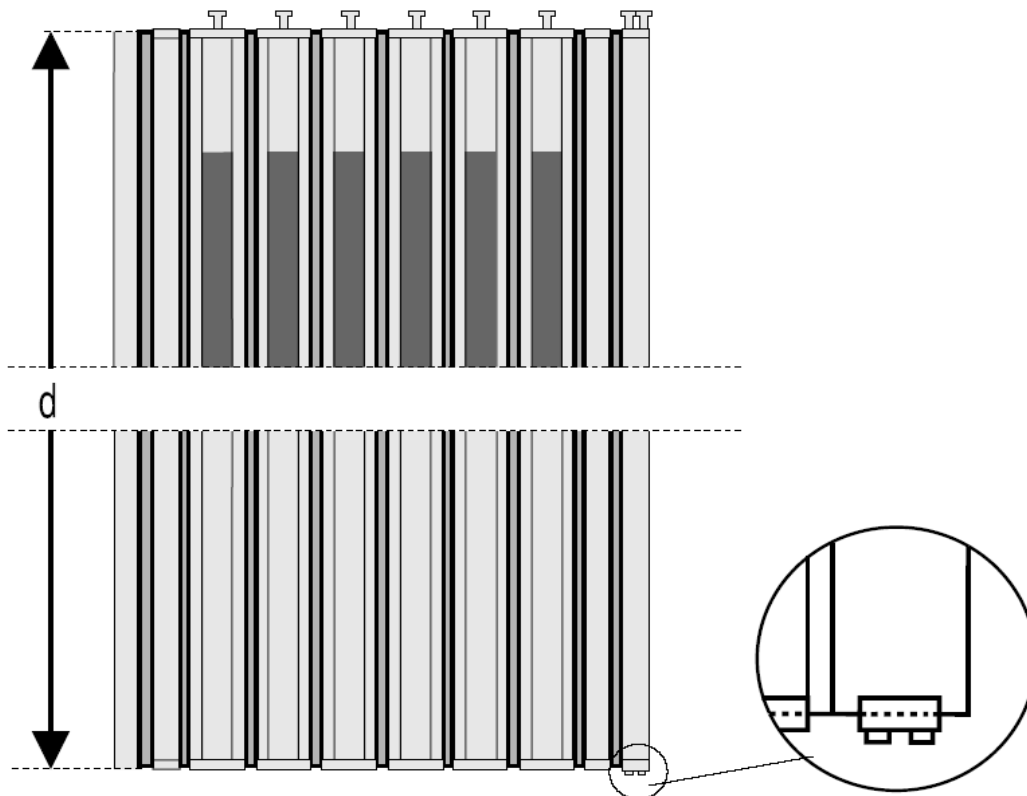
ASSEMBLE INSTRUCTION

- SCREW UP TOP RAIL** together with bar covering the channel rail **AND THE DOORSTEP**. Do not damage the sliding surface of the rail. The doorstep should be placed exactly under the top rail.
- CHECK A HEIGHT (h)** between the top rail and the doorstep (Pic.1). In case the door frames are askew, you need to put something under the top railing or doorstep to level the distance (h) between top rail and the doorstep on whole length.



Pic . 1

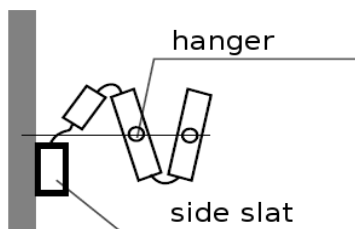
- CUT THE DOOR WING** up to the height $d = h$ [minus]-7 mm. The height "d" is measured from the top fittings mounted by the manufacturer to the lower edge of the doors without fittings. Wooden element should be cut by a saw with small teeth (steel saw). Tape can be cut by the sharp knife. The endings should be painted with colourless varnish to avoid shredding. You can also cut and seal the tape using hot soldering iron. Do not use open flame to seal the tape.
- SCREW UP THE LOWER SLIDING PAD** to the first slat (Pic.2a) **AND THE LOWER FITTINGS** to the rest of door elements.



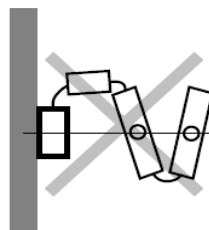
Pic.2 Front view

Pic.2a

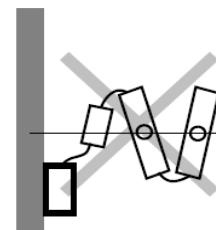
5. After screwing up lower fittings **FASTEN LOWER RAIL PINS**. It should be done in two steps:
 - Using 3mm drill make hole 25mm deep. Hole should be made in center of panel, parallel to the side edge
 - Thrust lower fitting into the hole leaving ca. 10 mm outside. You can adjust lower fittings height after the door is hanged (see point 9)
6. **UNSCREW RAIL AND DOORSTEP.**
7. Lightly **LUBRICATE INSIDE THE RAIL** with vaseline.
8. Put the rail (covered with a wooden bar) onto the hangers. **SCREW UP THE TOP RAIL** to the door frames.
9. Pull back the doors, put the lower sliding pad and lower rail pins into the doorstep's groove and **SCREW UP THE DOORSTEP**. The door should be easy to slide, close and open.
10. **MOUNT THE SIDE DOOR SLAT** into the door frames. The tape in side slat , the centre axis line of the rail and the middle of the doorstep groove should be in the same line. (Pic.3a)
11. **SCREW UP THE SIDE CHANNEL.**
12. **MOUNT THE HANDLINGS** in the first slat.



Pic.3a GOOD



Pic.3b WRONG



Pic.3c WRONG

From our experience we can list the most common mistakes that can be done during fitting. This mistakes can cause doors blocking.

- A. Rail damage
- B. Doorstep and upper rail are not vertically aligned one under the other, no right 90 degree angles (Pic.1).
- C. Displacement of the side slat from the axis of center of the rail and the doorstep (Pic.3b , 3c).